

## ANDHRA PRADESH STATE ROAD TRANSPORT CORPORATION

No. OP2/32(31)/2019-MED.

O/o the VC & MD. RTC House, VJA-13. Dt.16.08.2019.

To All Dy.CMEs, APSRTC.

Sub: TATA BS IV Buses - Idler Pulley Bearing Failure - Reg.

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It is observed that TATA BS IV buses are failing frequently and one of the major contributing factor identified is failure of Idler Pulley Bearing (10% of total failures) at about 80,000 KMs. Matter has been discussed with M/s TATA Motors and during the Co-Ordination meeting with the firm decision was taken to replace the idler pulley bearing at every 60,000 KMs i.e., during every Schedule IV Maintenance.

But, during the recent past, instances have come to the notice that still some of the TATA BS IV buses were failed on line due to the failure of Idler pulley bearing and the reason being not replacing the idler pulley bearing during Sch.IV maintenance.

Hence, it is once again instructed to replace the Idler Pulley Bearings at every 60,000 KMs i.e., during the Schedule IV maintenance for all TATA BS IV buses.

Executive Director (E)

Copy to all ED(Zone)/ VZM, VJA, KDP and NLR for information.
Copy to all COS/Zonal Stores/ VZM, VJA, KDP and NLR for information and to stock the sufficient quantities of above bearing.